



Dart Aerospace Ltd.
1270 Aberdeen St
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647.1702

Job Sheet 202480



Part No: 647.1702

Job Qty: 6 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/19

Job Tracking No:

Due Date: 10/31/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Small Fab - 1	6 pcs	10/31/19		0.00	2.46	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
130	QC 5	6 pcs	10/31/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
210	Packaging 3-1 - Stock - B4B	6 pcs	10/31/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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Container No: S228506



Part: 647.1702

Job No: 202480

Serial No/Batch: S228506

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/30/19

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- Packaging 3 - 4 - B4B
- Packaging 3 - 5 - B4B
- Packaging 3 - 6 - B4B
- Packaging 3 - 7 - B4B
- Packaging 3 - 8 - B4B
- Packaging 3 - 9 - B4B
- Packaging 3 - 10 - B4B
- Packaging 3 - 11 - B4B
- Packaging 3 - 12 - B4B
- Packaging 3 - 13 - B4B
- Packaging 3 - 14 - B4B
- Packaging 3 - 15 - B4B
- Packaging 3 - 16 - B4B
- Packaging 3 - 17 - B4B
- Packaging 3 - 18 - B4B
- Packaging 3 - 19 - B4B
- Packaging 3 - 20 - B4B
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- Packaging 3 - 28 - B4B
- Packaging 3 - 29 - B4B
- Packaging 3 - 30 - B4B
- Packaging 3 - 31 - B4B
- Packaging 3 - 32 - B4B
- Packaging 3 - 33 - B4B
- Packaging 3 - 34 - B4B
- Packaging 3 - 35 - B4B
- Packaging 3 - 36 - B4B

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220 QC 21 - SA 6 pcs 10/31/19 0.00 0.00

QC 21 - SA - 21
QC 21 - SA - 70
QC 21 - SA - 53

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Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine *** TOUCH UP RIVET WITH
PRIMER *** PRIMER BATCH: 5195271 *** 6- Re-assemble as per dwg
130 - (QC5- Inspect part completeness to step on W/O)
210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND
REV***
220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	6 pcs (1 ea)	120-Small Fab - 1	5207169
647.1713	Spacer	6 pcs (1 ea)	120-Small Fab - 1	51091153 5207001(4)
647.1714	Plate	6 pcs (1 ea)	120-Small Fab - 1	5105696
647.1715	Plate	6 pcs (1 ea)	120-Small Fab - 1	5100547
CR3213-4-4	Rivet, Cherry	120 132-Ea (22 ea)	120-Small Fab - 1	5207001(4) 5207001(4) 5207001(4)
MS21042L3	Nut	6 Ea (1 ea)	120-Small Fab - 1	5211533
MS27039-1-14	Screw	6 Ea (1 ea)	120-Small Fab - 1	5162000
NAS1149F0332P	Washer (AN960-10L)	12 Ea (2 ea)	120-Small Fab - 1	5207001(4) 5225418(8)

CR3213-4-4

120 → B scrap

5193121

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Small Fab - 1	647.1712	6	6	0
	647.1713	6	16	0
	647.1714	6	17	0
	647.1715	6	8	0
	CR3213-4-4	132	120	0
	MS21042L3	6	2,654	0
	MS27039-1-14	6	66	0
	NAS1149F0332P	12	2,940	0
Part Specifications				
Specifications could not be found.				

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